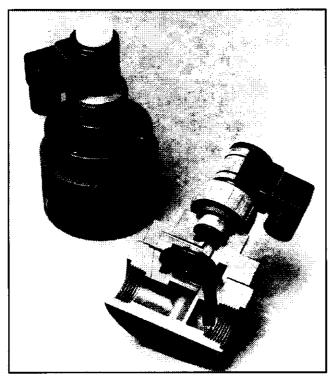
# PLAST- Q- WATIC



CATALOG PS

## For Process Liquid Applications Requiring High Flow Capacity And High Pressure Capability!

## Pilot Operated Thermoplastic Solenoid Valve... Inlet Rating 140 PSI, Back Pressure Rating To 70 PSI.



#### Superior Features:

- Normally closed, in-line design with bubble-tight shut-off.
- High pressures: Particularly for applications where high back-pressures (up to 70 PSI) are required e.g. controlling flow to spray nozzles, high pressure chemical injections, etc.
   Inlet pressure to 140 PSI.
- High flow rates Cv's from 5.2 on the 1/2" size to 80 on the 3" size.
- Unique design: Teflon® Bellows barrier type dynamic seal prevents leaking of fugitive emissions to the atmosphere.
- Safety/Dependability: Patented Fail-Dry®
   safety design feature provides advance
   visual warning if seal malfunctions, while
   permitting valves to continue operating until
   maintenance can be scheduled.
- Cycle life in excess of 1,000,000 cycles.
- Versatility: Can be used with all type solutions including acids, caustics, solvents and chlorine solutions.
- Rugged thermoplastic construction is resistant to both internal & atmospheric corrosion. No metal parts
  in wetted areas.
- Positive valve closure in the event of electrical failure.
- Energy-efficient 11 watt coil.
- Molded coil and standard DIN connector; designed to meet NEMA 4X.
- Sizes: 1/2", 3/4", 1", 1-1/2", 2" & 3".
- Materials of Construction:

Series PS Pilot Operated Solenoid Valves are available with standard delivery in PVC (Type 1, Grade 1) and with slightly longer delivery in CPVC (CORZAN™), Polypropylene and PVDF (Kynar®). Consult factory.



#### Series "PS" Pilot Operated Solenoid Valves

#### **OPERATION**

The Series "PS" valve illustrated at right is pilot-operated and normally closed by design. It requires line pressure and flow for operating assistance. Under the correct pressure conditions (see chart below) the coil, when energized (power on), creates an electromagnetic field in the top section of the core tube. This force pulls the core and pilot seat upward, opening the pilot valve.

The liquid pressure above the diaphragm is then vented through the open orifice of the pilot valve to the downstream piping. At this moment, the inlet pressure under the diaphragm lifts the diaphragm and opens the main valve orifice, thereby permitting full flow through the valve.

When the coil is de-energized (power off), the pilot solenoid spring (not in the wetted area) pushes the core and pilot seat downward, closing the pilot valve. This causes pressure above the diaphragm to rise to inlet pressure level, forcing the diaphragm downward against the main valve seat sealing the valve. Note - Series "PS" solenoid valves require a minimum differential pressure of 5 PSI to operate properly.

W11 Coil: This new continuous duty NEMA 4X style coil is water and dust tight, and is suited for corrosive atmospheres compatible with polyester.

#### **COIL SPECIFICATIONS**

Insulation	Coil Surface	Max. allowable	VA	VA
Class	Temperature	Ambient Temp.	Inrush	Holding
F	185° (85°C)	104° (40°C)	66	24

#### **SPECIFICATIONS**

	: -	• • • • • •					
Pres	PSI	(E	Bars)				
Maximum Inlet	140	9.7)					
Maximum Inlet	40	(2.8)					
Minimum Inlet	5	(0.4)					
Maximum Outle	70	(	4.8)				
Minimum Differ	5	(	(0.4)				
Flow Capacity vs. Pipe Size:							
Pipe Size:	1/2"	3/4"	1"	11/2"	2"	3*	
Cv:	5.2	7.6	9.5	28	35	80	

<sup>\*</sup>This rating is for PVC. For other materials consult factory.

### PS DIMENSIONAL SPECIFICATIONS

# BOTTOM VIEW (MOUNTING HOLES)

DIMENSIONS

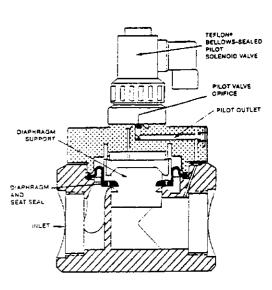
	Size PT	A	В	С	D	E	F	G	н
1/2*	iN	6 <sup>5</sup> /8	31/2	23/32	3 5/16	2.5/a	2 5/16	2 1/2	1/41-20 x .70
	MM	168.3	89	18.3	84.4	66.7	58.7	63.5	
34.5	IN	79/32	4	1.5/32	4	2 <sup>5</sup> / g	2.5/16	3	1/4*-20 x .70
3/4*	MM	185	101.6	29.4	101.6	56.7	58.7	76.2	
1.	IN.	79/32	4	15/32	4	25/9	2 5/16	3	1/4*-20 x .70
'	MM	185	101.6	29.4	101.6	66.7	58.7	75.2	
11/2	IN	9 17/32	6	113,16	6 9/32	25/8	2 5/16	5	1/4*-20 x .70
1 1/2	MM	242	152.4	46	159.5	56.7	58.7	127	
2*	IN.	9 17/32	7	1 13/15	6 <sup>3</sup> /32	2.5/g	2 5/16	5	1/4*-20 x .70
4	MM	242	178	46	159.5	66.7	58.7	127	
3.	_IN	117/8	9	21/2	8.7/a	2.5/8	2 5/16	71/2	3/8"-16 x 1.25
٠,	MM	302	229	63.5	225	66.7	58.7	190	

AUTHORIZED PLAST-O-MATIC DISTRIBUTOR



## PLAST-@-MATIC

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## SERIES "PS" MODEL NUMBERS

Valve Size (NPT)	Valve Seals	Part Number For PVC Body
1/2"	VITON® EPOM	PS050VW11-PV PS050EPW11-PV
3/4*	VITON®	PS075VW11-PV PS075EPW11-PV
1.	VITON® EPOM	PS100VW11-PV PS100EPW11-PV
11/2"	VITON <sup>®</sup> EPDM	PS150VW11-PV PS150EPW11-PV
2"	VITON® EPDM	PS200VW11-PV PS200EPW11-PV
3*	VITON® EPCM	PS300VW11-PV PS300EPW11-PV