

# Plast-O-Matic Ultra-Pure Pressure Regulators 1/2" – 3" CRITICAL MAINTENANCE ADDENDUM

## MANDATORY PRE-INSTALLATION SERVICE

All Plast-O-Matic pressure regulators with external fasteners must have these fasteners retorqued to the required torque setting before putting unit into operation.



1. Remove blue plastic screw cover caps if unit is equipped (do not discard).
2. Retorque screws or nuts (depending on the particular unit) to the torque setting outlined below. Retorque all external connection screws and nuts in opposing pairs.
3. Replace the blue screw cover caps on applicable units.

### TORQUE VALUES:

REGULATOR SIZE	MATERIAL	TORQUE	
1/2"	PVDF	20 - 24 in-lbs	2.26 – 2.7 N·m
3/4" - 3"	PVDF	40 - 45 in-lbs	4.52 – 5 N·m



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